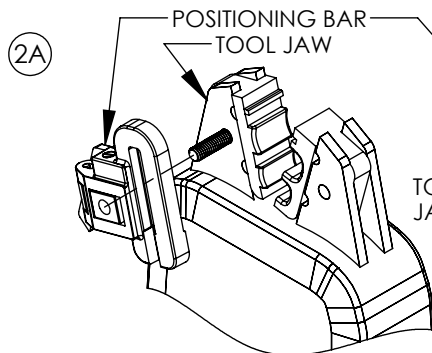
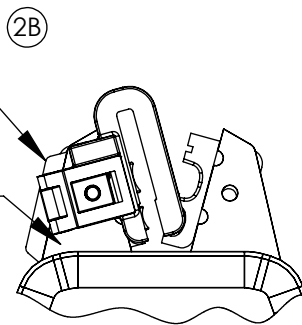


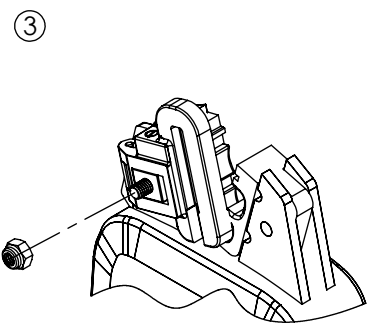
1
REMOVE SCREW HOLDING UPPER DIE HALF IN TOOL, AND REPLACE IT WITH LONG SCREW SUPPLIED WITH LOCATOR



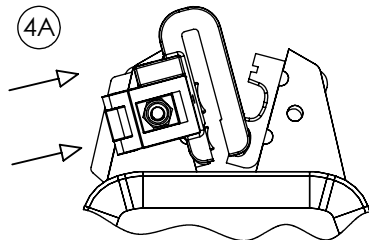
2A
PLACE LOCATOR ON SCREW AS SHOWN



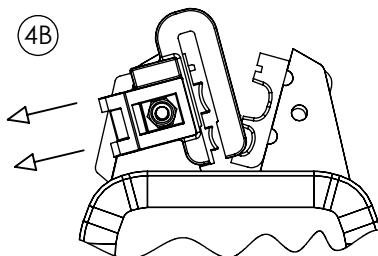
2B
ALIGN EDGE OF POSITIONING BAR WITH TOOL JAW



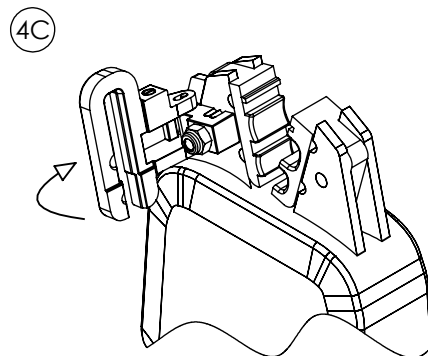
3
SECURE LOCATOR WITH SUPPLIED LOCKING HEX NUT TO TOOL JAW



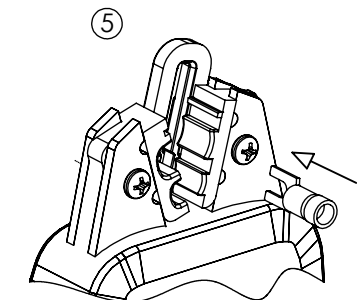
4A
POSITION A:
INTENDED FOR DISCONNECTS
SLIDE LOCATOR AS SHOWN



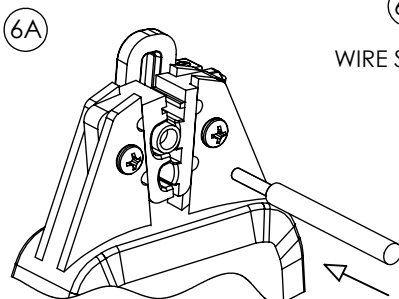
4B
POSITION B:
INTENDED FOR RINGS/FORKS
SLIDE LOCATOR AS SHOWN



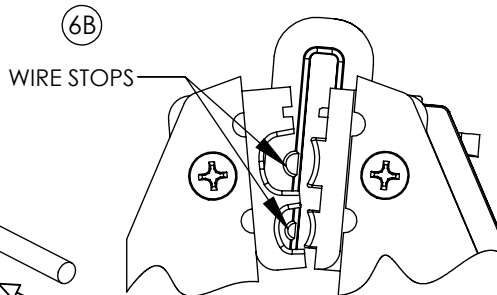
4C
POSITION C:
SWING LOCATOR OUT OF WAY
SO SPLICES & WIRE JOINTS
CAN BE CRIMPED IN TOOL
**LOCATOR MUST BE IN POSITION
SHOWN IN 4A TO BE PIVOTED.
DO NOT ATTEMPT TO PIVOT LOCATOR
IN POSITION 4B !**



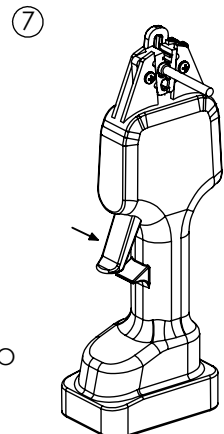
5
PLACE CONNECTOR IN CRIMP DIE, MATCHING COLOR DOT ON DIE POCKET WITH COLOR OF CONNECTOR INSULATION



6A
PLACE CONNECTOR AGAINST LOCATOR AND SQUEEZE TRIGGER 1/2 WAY TO MANUALLY HOLD CONNECTOR IN CRIMP DIE. DO NOT PUSH CONNECTOR TOO HARD AGAINST LOCATOR. INSERT WIRE INTO CONNECTOR.



6B
LOCATOR INCLUDES WIRE STOPS FOR PROPER INSERTION OF WIRE INTO CONNECTOR



7
DEPRESS TRIGGER COMPLETELY TO ACTIVATE POWERED, CONTROLLED-CYCLE CRIMP

NOTE: LOCATOR COMES FROM FACTORY PROPERLY ASSEMBLED. DO NOT MAKE ANY ADJUSTMENTS TO THE POSITION OF THE SET SCREW